





#### NSP2021 ONLINE MEETING ON 2-4 JUNE 2021 IN SELCUK UNIVERSITY KONYA, TURKEY

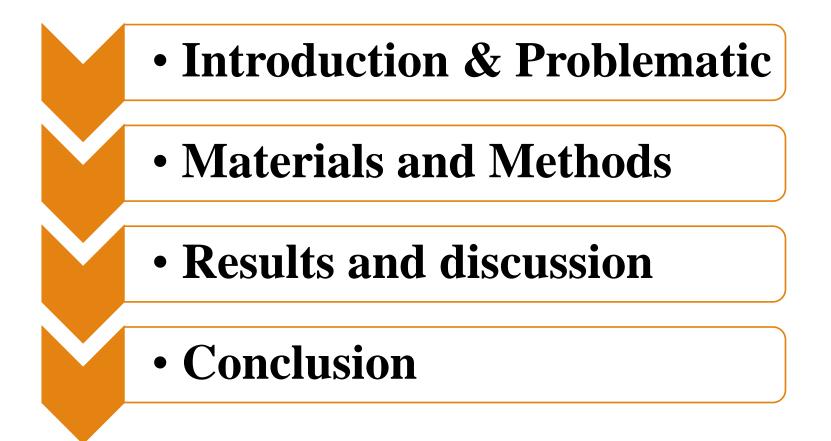
#### MINORS AND TRACE ELEMENTS DISTRIBUTION IN PHOSPHATE DEPOSITS USING X-RAY FLUORESCENCE

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## OUTLINE



## **Introduction & Problematic**

Algeria is one of the countries where the exploitation of phosphate deposits is of great economic interest; its annual production is 2 to 3 million tons. These quantities are mainly distributed over 4 or 5 phosphate deposits.

Algerian phosphates are considered to be a sedimentary phosphates, which are used largely for the manufacture of fertilizers and phosphoric acid.

#### **Introduction & Problematic**

Algerian phosphates contain major, minor and traces elements. The characterization of phosphates has an important rules for study of

the distribution of these elemements in phosphate deposits.



- Characterization of Algerian phosphate
- Evaluation the distribution of minors and trace elements in different geological layers of the phosphate mine.

#### **Study Area**

The region of Djebel Onk is located in the south-east of Algeria, 100 km from the wilaya of Tébessa and 20 km from the Algerian-Tunisian border.



#### Sampling

Sampling was carried out in collaboration

with engineers from SomiphosTebessa.

Three samples were taken from the kef essnoun deposit and transferred to the laboratory for treatment.



#### **Sample Preparation**

Crushing

The samples were firstly reduced using a jaw crusher to a particle size of less than 8 mm.



#### Grinding

Using a disc mill, samples were crushed

to fine diameter (less than 0.1mm).



#### Sieving

After that , the phosphate samples were sieved to recolt the fine particles for ED-XRF measurement.



#### Conditioning

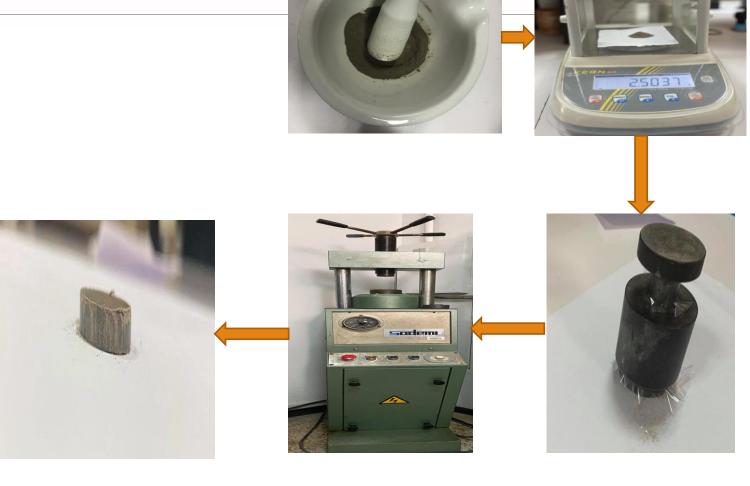
The phosphate samples were packaged and sealed in sample holders to avoid contamination.



#### **ED-XRF** measurments

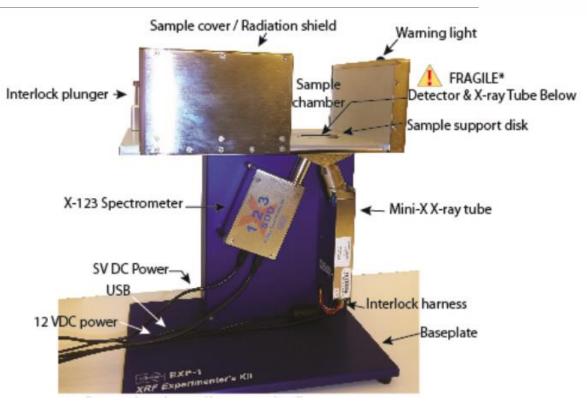
The sample must undergo grinding using a mortar to homogenize to powder .

A quantity of 2.500 mg phosphate samples were pressed under a pressure of 18 tons to obtain a pellet with a perfectly smooth and homogeneous analytical surface for analysis by X-Ray spectrometry.



The energy dispersive X-Ray fluorescence used in this work is compound:

- SDD (Silicon Draft Detector) of 25 mm<sup>2</sup> active area and silver anode, with a resolution of 130 eV at 5.9keV of Ka of Fe-55.
- The energy excitation is 30 keV generated by 30 kV high voltage and a maximum curent of 25 μA.
- Three filtres Aluminium, Molybdene and Copper for low energy X-Ray absorption to reduce the bremsstrahlung.
- The system is controlled by a computer equipped with analysis software.



#### **Measurments and quantitative analysis**

Each samples were excited during 300 sec with several absorbing filters to obtain a good detection limits.

The phosphate X-Ray spectra were analyzed using AXIL software.

The minors and the trace elements concentrations where determinated using a phosphate external standard according the following formula :

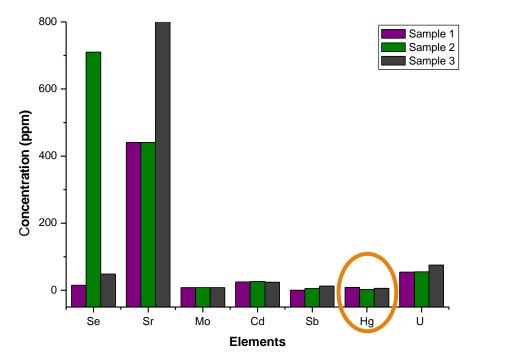
#### Cx/Cstd= Ix/Istd

## **Results and discussion**

**Distribution of Minors and Trace Elements** According to the concentration distribution in three sample 80000 Sample given in figures Sample 2 Sampe 3 Sample 1 60000 Sample 2 7000 Sample 3 Concentration (ppm) 6000 40000 Concentration (ppm) 5000 4000 · 20000 3000 · 2000 0 Si Р Fe 1000 Elements 0 Κ Ti Mg Cr AI The variation of Phosphore concentration is about 8000 ppm **Elements** 

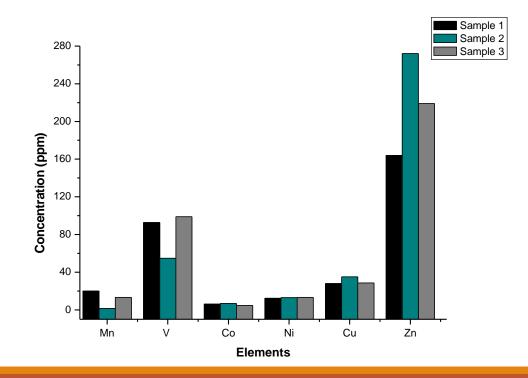
## **Results and discussion**

#### **Distribution of Minors and Trace Elements**



Mercury about 2.51 ppm (trace element in phosphtes).

Uniform distribution for heavy element



## **Results and discussion**

The ED-XRF is multielement, non destructive and very quickly technique, however this technique prensent dificults methodology for determining a low conentration in geological matrix like phosphats. This problem is related to matrix and enhancement effect in X-Ray fluorescence analysis of environmental samples of medium thickness.

# Conclusion

The characterization of three samples of phosphate by energy dispersive X fluorescence (ED-XRF) revealed the presence of several heavy trace elements and many minor and major elements.

✤ The results of this study also showed the presence of these elements in different geological layers of the Kef Esnoun deposit.

This first study is considered as a baseline to assess the level of heavy polluant element in the environment and the impact on the populations of this region.

# Thank you for your attention